

SYNTHOS XPS PRIME 50 (I, L, N)

Extruded polystyrene board

Declaration of Performance

No SD/P50/2015/02

Date of compilation: 2015-10-15

1. Unique identification code of the product type:

Synthos XPS Prime 50

2. Intended use:

Thermal insulation for buildings.

Thermal insulation for building equipment and industrial installations.

Thermal insulation and light weight fill products for civil engineering applications.

3. Manufacturer:

SYNTHOS XPS PRIME 50

Synthos Dwory 7 spółka z ograniczoną odpowiedzialnością spółka jawna

ul. Chemików 1

32-600 Oświęcim

Poland

4. System of AVCP:

System 3

5. Harmonised standards: EN 13164:2012+A1:2015; EN 14307:2009+A1:2013; EN 14934:2007

Notified body: Instytut Techniki Budowlanej (nr 1488)

6. Declared performances – Table No. 1

Essential characteristics	Performance	Harmonized technical specification:
Thermal resistance and thermal conductivity	Table No. 2 below	EN 13164:2012+A1:2015 EN 14934:2007
Maximum service temperature	70°C	EN 14307:2009+A1:2013
Durability of thermal resistance against ageing/degradation and high temperature - thermal conductivity in whole service temperature range	Table No. 3 below	EN 14307:2009+A1:2013

Synthos Dwory 7 spółka z ograniczoną odpowiedzialnością spółka jawna

ul. Chemików 1, 32-600 Oświęcim, tel. +48 33 844 18 21...25, fax +48 33 842 42 18.

www.synthosgroup.com



The logo for Synthos XPS, featuring the word 'synthos' in a blue, lowercase, sans-serif font, with 'XPS' in a green, uppercase, sans-serif font below it.

Durability of thermal resistance against ageing/degradation	(a)	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Durability of thermal resistance against high temperature	No changes with time until maximum service temperature of 70°C	EN 14307:2009+A1:2013
Reaction to fire	Euroclass E	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Reaction to fire of the product in standardized assemblies simulating end-use applications	NPD	EN 13164:2012+A1:2015
Durability of reaction to fire against ageing degradation and high temperature	No changes with time until maximum service temperature of 70°C	EN 14307:2009+A1:2013
Durability of reaction to fire against heat, weathering, ageing/ degradation	No changes	EN 13164:2012+A1:2015 EN 14934:2007
Durability of reaction to fire against heat, weathering, ageing/ degradation and high temperature	No changes	EN 14307:2009+A1:2013
Continuous glowing combustion	NPD	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Length and width	At nominal length and width - less than 1500 mm: ±8 mm - more than 1500 mm: ±10 mm	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Thickness within T1 thickness tolerance class	40 ÷ 140 mm	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Squareness on length and width	5 mm/m	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934: 2007
Flatness	At nominal length and width 6 mm/m	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934: 2007
Dimensional stability at 70°C and 90% relative humidity	Relative changes in length, width and thickness not exceeding 5%	EN 13164:2012+A1:2015 EN 14934:2007
Dimensional stability at 70°C	NPD	EN 14934:2007
Dimensional stability at 23°C and 90% relative humidity	NPD	EN 14307:2009+A1:2013 EN 14934:2007

Deformation under specific conditions of compressive load of 40 kPa and at temperature of 70°C	≤5%	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Compressive strength at 10% deformation	≥500 kPa	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Compressive strength at 5% deformation	≥400 kPa	EN 14934:2007
Compressive strength at 2% deformation	≥200 kPa	EN 14934:2007
Durability of compressive strength against ageing/ degradation - compressive creep	Value not exceeding 1,5 % for compressive creep and 2 % for total thickness reduction after extrapolation at 50 years under a declared stress of 200 kPa	EN 13164:2012+A1:2015 EN 14934:2007
Tensile strength perpendicular to faces	≥200 kPa	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013
Shear strength	≥270 kPa	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Bending strenght	Table No. 4 below	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Durability of resistance against dynamic loads - resistance to cyclic compressive load	Table No. 5 below	EN 14934:2007
Behaviour under cyclic loading	Table No. 6 below	EN 13164:2012+A1:2015
Short term water absorption by partial immersion	<0,1 kg/m ²	EN 14307:2009+A1:2013
Water permeability - long term water absorption by total immersion	≤0,7%	EN 13164:2012+A1:2015 EN 14934:2007
Long term water absorption by diffusion	Table No. 7 below	EN 13164:2012+A1:2015
Durability of thermal resistance against heat, weathering, ageing/degradation - freeze-thaw resistance after long term water diffusion test	≤1%	EN 13164:2012+A1:2015
Freeze - thaw resistance (durability of thermal resistance against heat, weathering, ageing/degradation and durability of compressive strength against ageing/ degradation)	≤1%	EN 14934:2007

Durability of thermal resistance against heat, weathering, ageing/degradation - freeze – thaw resistance after long term water absorption by total immersion	≤1%	EN 13164:2012+A1:2015
Water vapour diffusion resistance factor	≥100	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Rate of release of corrosive substances – water – soluble chlorides	<27 ppm	EN 14307:2009+A1:2013
Rate of release of corrosive substances – water – soluble fluorides	<5 ppm	EN 14307:2009+A1:2013
Rate of release of corrosive substances – water – soluble silicates	<27 ppm	EN 14307:2009+A1:2013
Rate of release of corrosive substances – water – soluble sodium ions	<5 ppm	EN 14307:2009+A1:2013
Rate of release of corrosive substances – pH	7,0 ± 0,5	EN 14307:2009+A1:2013
Release of dangerous substances	NPD	EN 13164:2012+A1:2015 EN 14307:2009+A1:2013 EN 14934:2007
Durability of resistance against chemical and biological agents	NPD	EN 14934:2007

- (a) According to
- C appendix to EN 13164:2012+A1:2015,
 - C appendix to EN 14934:2007,
 - B appendix to EN 14307:2009+A1:2013,
- the declared values of thermal resistance factor (as in table 2) comprise changes of thermal conductivity of Synthos XPS Prime in time.

Table No. 2. Heat values for particular thickness

Thickness [mm]	Coefficient of heat conductivity λ_D [W/mK]	Thermal resistance R_D [m ² K/W]
40	≤ 0,033	≥ 1,10
50	≤ 0,034	≥ 1,35
60	≤ 0,034	≥ 1,65
80	≤ 0,034	≥ 2,25
100	≤ 0,035	≥ 2,75
120	≤ 0,036	≥ 3,20

Table No. 3. Heat values for particular thickness in whole temperature service range

Thickness [mm]	Coefficient of heat conductivity λD [W/mK] at -60°C	Coefficient of heat conductivity λD [W/mK] at +10 °C	Coefficient of heat conductivity λD [W/mK] at +70 °C
40	0,025	0,033	0,040
50	0,026	0,034	0,040
60	0,026	0,034	0,040
80	0,026	0,034	0,040
100	0,027	0,035	0,045
120	0,028	0,036	0,049

Table No. 4. Bending strenght for particular thickness

Thickness [mm]	Bending strenght [kPa]
40	≥ 600
50	≥ 400
60	≥ 300
80	≥ 300
100	NPD
120	NPD

Table No. 5. Resistance against cyclic compressive loading

Thickness [mm]	Resistance against cyclic compressive loading using square - wave load: 5% deformation after 2×10^6 cycles	Resistance against cyclic compressive loading using sinusoid - wave load: 5% deformation after 2×10^6 cycles
40	CLRT($5/2 \times 10^6$)540	CLR($5/2 \times 10^6$)440
50	CLRT($5/2 \times 10^6$)520	CLR($5/2 \times 10^6$)420
60	CLRT($5/2 \times 10^6$)500	CLR($5/2 \times 10^6$)400
80	CLRT($5/2 \times 10^6$)340	CLR($5/2 \times 10^6$)300
100	CLRT($5/2 \times 10^6$)340	CLR($5/2 \times 10^6$)300
120	CLRT($5/2 \times 10^6$)340	CLR($5/2 \times 10^6$)300

Table No. 6. Behaviour under cyclic loading of 150 kPa

	Resistance against cyclic compressive loading using square - wave load
40	CL($1/2 \times 10^6$)150
50	CL($1/2 \times 10^6$)150
60	CL($1/2 \times 10^6$)150
80	CL($1/2 \times 10^6$)150
100	CL($1/2 \times 10^6$)150
120	CL($1/2 \times 10^6$)150

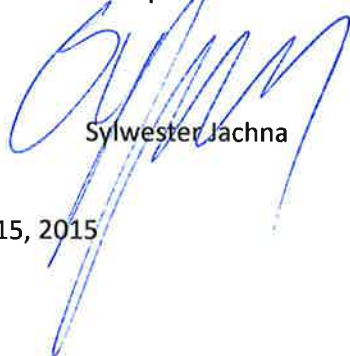
Table No. 7. Long term water absorption by diffusion for particular thickness

Thickness [mm]	Long term water absorption by diffusion [%]
40	≤ 3
50	≤ 3
60	≤ 2
80	≤ 2
100	≤ 1
120	≤ 1

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Head of Systems Management
Department



Sylwester Jachna

Chairman of the Board



Marek Rościszewski

Oświęcim, October 15, 2015